IE 403 – Quality Planning and Control Spring 2021 - 2022

Team

Instructor

Z.Didem Demir didem.demir@sabanciuniv.edu

Office Hours Thursdat 10:30 – 11:00

Online at the same Zoom link

Teaching Assistants

Ayda Amniattalab <u>ayda@sabanciuniv.edu</u>
Melis Tuvana Sarıoğlu <u>mtuvana@sabanciuniv.edu</u>

Learning Assistants

- Emre Önel
- TBA

Meeting Times and Locations

Hybrid Lecture Thursday 10:40-12:30 am, at FASS G062 physically and online at Zoom Online Lecture Tuesday 09:40-10:30 am

Online meeting link

Zeynep Didem Demir is inviting you to a scheduled Zoom meeting.

Topic: Zeynep Didem Demir's Zoom Meeting Time: This is a recurring meeting Meet anytime

Join Zoom Meeting

https://sabanciuniv.zoom.us/j/4992403310

Meeting ID: 499 240 3310

One tap mobile

- +16699006833,,4992403310# US (San Jose)
- +19292056099,,4992403310# US (New York)

Dial by your location

- +1 669 900 6833 US (San Jose)
- +1 929 205 6099 US (New York)
- +1 253 215 8782 US (Tacoma)
- +1 301 715 8592 US (Washington DC)
- +1 312 626 6799 US (Chicago)
- +1 346 248 7799 US (Houston)

Meeting ID: 499 240 3310

Find your local number: https://sabanciuniv.zoom.us/u/admtiEeMK8

The course will be carried out with emphasis to the DMAIC (Define, Measure, Analyse, Improve, Control) cycle. The contents of the lectures are organized in the following order:

Define

Quality control systems and quality management Process Mapping

Measure

Measurement Systems Analysis
Data Collection and Patterns in Data
Process capability analysis
Acceptance sampling

Analyse

Confidence Intervals

Process Characterization and Estimation

Hypothesis tests

T tests ANOVA F test

Chi Square Test Regression

Improve

FMEA (Failure Modes and Effects Analysis)

Control

Methods of statistical process control (SPC)

Lecture Notes, Textbook and Reading Material

The course content will be delivered primarily based on the lecture notes. The lecture notes will be available on SUCourse+ before the lectures. The lecture notes cover the entire content of the course. Presentations shown during lecture hours will be a selected subset from the notes and students are obliged to read the entire content after the lectures.

The following textbook is the secondary resource:

Montgomery, D.C., *Statistical Quality Control: A Modern Introduction*, 6th Edition, John Wiley & Sons.

ISBN 978-0470-23397-9 (International Student Version).

The sections of the textbook associated with the material covered in the lecture notes should be read by the students regularly **after** the topics are discussed in the class. Additional reading material may be assigned or suggested by the instructors and the TAs from time to time during the semester.

Software: Minitab Release 19

The courses will be delivered using Minitab as the statistical analysis software. Therefore, all students are responsible to have a running version of Minitab Release 19; details for installing and licensing Minitab will be announced on the first day of the lectures and recitations. Along with this,

1. Minitab exercises will be done during lecture hours as well as recitations and quizzes will be necessitating Minitab solutions.

- 2. During the recitation classes, Minitab applications will be exemplified; therefore, all students are expected to follow the recitation lecture by personally doing the Minitab exercises using their laptops.
- 3. There will be some in class exercise (quizzes) online and they will include computer exercises that require Minitab analysis as well. The same is true for the physical Midterms and Final.
- 4. Assignments during the term will usually include analyses on Minitab as well as their practical interpretations.

Term Lecture Planning and Grading

The lectures and assessments of this term are going to be conducted as given in the table below. There will be 2 hours of hybrid + 1 hour of online lecture which will be recorded via Zoom and uploaded to SuCourse+. Recitations will also be synchronously or asynchronously recorded and uploaded as well.

Tuesday	Thursday
(09:40-10:30)	(10:40-12:30)

	(03:40 10:50)	(10.40 12.50)	T
		Hybrid	
	Online Lecture	Lecture	Online Assessment
1	March 1	March 3	-
2	March 8	March 10	-
3	March 15	March 17	-
4	March 22	March 24	-
5	March 29	March 31	In Class Exercise (Quiz) 1
6	April 5	April 7	-
7	April 12	April 14	-
8	April 19	April 21	Midterm (on April 21)
9	April 26	April 28	-
	May 03	May 05	Spring Break
10	May 10	May 12	-
11	May 17	May 19	-
12	May 24	May 26	In Class Exercise (Quiz) 2
13	May 31	June 2	-
14	June 7	June 9	-
			Final (date TBA)

The letter grade will be based on the percentages of the components given below:

Project 15%
Assignments 10%
In-class exercises (Quizzes) 20%
Midterm 25%
Final 30%

The dates of the assessments are announced in the above timing table, please follow the additional announcements as the term progresses for any changes.

The students' final grade will be calculated with the percentages given in the table above. Later, the highest score will be treated as 100 and others grades will be adjusted with this normalization. Those who score less than 40 after the normalization wll not be able to pass this course.

In-class Exercises

In-class quizzes are composed of short (30-45 minutes) exercises using Minitab or multiple-choice/open ended/fill in the blanks tests to be done individually during the regular class meetings. The SuCourse+ will be the medium for online tests and quizzes. **There is no make-up for missed in-class exercises.** The in-class exercises will all be graded and will be given following the submission of a similar assignment on the topics.

Assignments and Projects

Students may be given daily or weekly assignments during the term. Assignments wii be announced on the SUCourse+. Submissions for daily or weekly work will be graded and also be correlated with the results of the following in-class-exercise for academic integrity and personal contribution. There is no make-up for missed assignment submissions. **Due dates are strictly applied; no late work is accepted.**

2 Projects will be assigned as a group work. They can either be an article review or a case-study elaboration. Follow the announcements in SuCourse+ for additional information and timing. **Due dates are strictly applied; no late work is accepted.**

Students are not allowed to discuss and/or share their work with other students unless the work is assigned as a group work.

Midterm and Final Exams

Midterm and Final are going to be conducted according to the CEC Regulations either physically on campus or through online SuCourse system. Each exam will be composed of two main parts and grading breakdown will be announced prior to each test:

- 1. A classical examination (multiple choice, fill in the blanks, interpretations and composition type of open-ended questions)
- 2. Case study type of exercises using Minitab to be submitted as Minitab analysis output and practical interpretation.

The midterm and the final exams will be 1,5 hours long according to CEC regulations.

There will be only one single make-up exam which will be given during the second week of the final period that suits all of the eligible attendees. Students to take a make-up test should provide legal documentation to the faculty administrative office. Do not contact your instructor individually about the make-up test. There is no make-up for the make-up test!

Attendance

Students are expected to participate in lecture hours and recitation classes. Attendance will be recorded online and will be used as a "leverage" in final mark calculation.

Academic Integrity

Students are expected to honor the academic integrity principles according to the SU rules and procedures. Non-compliance to academic integrity principles through plagiarism, using or accomplishing another person's work, and/or submitting previously used work will be penalized severely. Please see INSTRUCTION LETTER FOR STUDENT CODE OF CONDUCT AND DISCIPLINE on the internal SU web.

http://www2.sabanciuniv.edu/yonerge/SR/E-ISR-C210-01.html

Announcements and SUCourse+

Students are responsible for all announcements made during the regular class meetings and recitation hours. Starting from the second week of classes, students should follow the SUCourse+ site for this class regularly as they are responsible for all announcements and postings on this site without any other type of notice.